# **Example 9.1** Magnitude of Permanent Deformations in a Deep-Groove Ball Bearing

# **Problem Statement**

For the 209 DGBB of Ex. 7.1 estimate the maximum permanent deformation at the inner raceway. Compare this value to the maximum elastic deformation.

# **Problem Solution**

- **Ex. (2.1)** D = 12.7 mm (0.5 in.) $P_{d} = 0.0150 \text{ mm} (0.0006 \text{ in.})$
- **Ex. (2.2)**  $f_i = 0.52$
- **Ex. (2.5)**  $\gamma = 0.1954$
- Ex. (7.1)  $Q_{\text{max}} = 4536 \text{ N} (1019 \text{ lb})$  $\delta_{\text{max}} = 0.0604 \text{ mm} (0.00238 \text{ in.})$

Ex. (9.2) 
$$\delta_s = 5.25 \cdot 10^{-7} \frac{Q^2}{D^3} \left( \frac{1}{1 - \gamma} \right) \left( 1 - \frac{1}{2f} \right)$$
  
 $\delta_s = 5.25 \cdot 10^{-7} \frac{(4536)^2}{(12.7)^3} \left( \frac{1}{1 - 0.1954} \right) \left( 1 - \frac{1}{2 \cdot 0.52} \right) = 2.521 \cdot 10^{-4} mm (9.93 \cdot 10^{-6} in.)$ 

# Elastic deformation at $\psi = 0^{\circ}$

$$\delta_{i0} = \delta_{\max} - \frac{P_d}{2} = 0.06041 - \frac{0.0150}{2} = 5.291 \cdot 10^{-2} mm(0.00179in.)$$

# **Therefore, elastic deformation >> permanent deformation**



# **Example 9.2** Static Capacity and Factor of Safety in Static Loading for an Angular-Contact Ball Bearing

### **Problem Statement**

The 218 ACBB of Ex. 2.6 is subjected to combined load:  $F_r = F_a = 17800$  N (4000 lb). Estimate the safety factor based on the bearing static capacity.

#### **Problem Solution**

- Ex. (2.3) D = 22.23 mm (0.875 in.)f = 0.52 $\alpha^0 = 40^\circ$
- **Ex.** (2.3)  $d_{\rm m} = 125.3 \, {\rm mm} \, (4.932 \, {\rm in.})$

Eq. (2.27) 
$$\gamma = \frac{D\cos\alpha}{d_m} = \frac{22.23\cos 40^\circ}{125.3} = 0.1358$$

Eq. (9.8) 
$$C_s = \varphi_s i Z D^2 \cos \alpha$$

**Table 9.2** at 
$$\gamma = 0.1358$$
,  $\varphi_{\rm S} = 15.48$ 

$$C_s = 15.48 \cdot 1 \cdot 16 \cdot (22.23)^2 \cos 40^\circ = 93,760N(21,070lb)$$

**Table 9.4**  $X_{\rm S} = 0.5$  and  $Y_{\rm S} = 0.26$ 

**Eq. (9.15)** 

$$F_s = X_s F_r + Y_s F_a = 0.5 \cdot 17800 + 0.26 \cdot 17800 = 13530N(3040lb)$$

Therefore, use  $F_s = 17800 (4000 \text{ lb})$ 

$$FS = \frac{C_s}{F_s} = \frac{93760}{17800} = 5.4$$